

Date: Wednesday, 2/15/2006 3:49:09 PM
User: Kim Johnston

Process Sheet

SPHIT-2

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : DART 13 MAN SHOULDER HARNESS KIT (4 POINT)
Job Number : 25853
Estimate Number : 10391
P.O. Number : N/A Part Number : D412702021
This Issue : 2/15/2006 S.O. No. : N/A Drawing Number : IIN-D412-702 PG 11
Prsht Rev. : NC Project Number : N/A
First Issue : N/A Type : SMALL /MED FAB Drawing Revision : B
Previous Run : 25482 Material : N/A
Written By : SAR COMMENT BELOW Due Date : 3/2/2006 Qty: 2 Um: Each
Checked & Approved By : *[Signature]* 06.02.16
Comment : Est Rev:B Removed Manufacturing 05-11-08 JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-702-021 CHG001

DH 06/02/28

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 D3195041 Bracket Assembly



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit]

Qty Part Number Description Batch

2 D3195-041 Bracket B25807

4.0 D3195043 Bracket Assembly



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit]

Qty Part Number Description Batch

2 D3195-043 Bracket B252012 mcr B26050 x2

5.0 D31961 Bar



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick: Packing Kit]

Qty Part Number Description Batch

1 D3196-1 Bar B25849

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Part Number: D412702021

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0

D31963

Bar



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit]

Qty Part Number Description Batch

1 D3196-3 Bar B24130 ✓

7.0

D31964

Bar



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit]

Qty Part Number Description Batch

1 D3196-4 Bar B24131 ✓

8.0

D3197041

Bar Assembly



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit]

Qty Part Number Description Batch

2 D3197-041 Bar B25939 ✓

9.0

D31981

Fitting



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit]

Qty Part Number Description Batch

4 D3198-1 Fitting B25102 ✓

10.0

D32681

Placard



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit]

Qty Part Number Description Batch

2 D3268-1 Placard B25103 ✓

11.0

D3446041

Harness Assembly



Comment: Qty.: 9.0000 Each(s)/Unit Total : 18.0000 Each(s)

Pick: Packing Kit]

Qty Part Number Description Batch

9 D3446-041 Harness Assembly B25175 ✓

Date: Wednesday, 2/15/2006 3:49:09 PM
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DART 13 MAN SHOULDER HARNESS KIT (4 POINT)

Job Number: 25853

Part Number: D412702021

Job Number:



Seq. #:

Machine Or Operation:

Description :

18.0

MS24694S152

Screw



Comment: Qty.: 8.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick: Packing Kit]

Qty Part Number Description Batch

8 MS24694-S152 Screw

M160244 2mcr ✓

M18634 1ymcr ✓

Re 6/3/c

19.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

C 206/03/13 ①

20.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-021

Location:

RPOA

C 206/03/13 ①

21.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

① 06/03/14

Job Completion



u 06.03.14

QTY -021	QTY -023	QTY -025	QTY -027	Part Number	Description
X				D412-702-021	Dart 13-Man Shoulder Harness Kit, 4-point
	X			D412-702-023	Dart 5-Man Shoulder Harness Kit, 4-point
		X		D412-702-025	Dart 4-Man Aft Facing Shoulder Harness Kit, 4-point
			X	D412-702-027	Dart 4-Man Side Facing Shoulder Harness Kit, 4-point
2	2			D3195-041	Bracket
2	2			D3195-043	Bracket
1	1			D3196-1	Bar
1			1	D3196-3	Bar
1			1	D3196-4	Bar
2	2			D3197-041	Bar
4		4		D3198-1	Fitting
9	5		4	D3446-041	Harness Assembly, 4 point
4		4		D3446-043	Harness Assembly, 4 point
2	2			D3268-1	Placard
4		4		AN4-5A	Bolt
4	4			AN4-13A	Bolt
8		8		AN4-20A	Bolt
20		20		AN960JD416	Washer
12		12		MS21042L4	Nut (or MS21042-4)
8	2		6	MS24694-S152	Screw

SHOP COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 25853

Date: Thursday, 12/10/2006 2:56:32 PM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D412-702
Job Number	: 28952		
Estimate Number	: 10804		
P.O. Number	: N/A	Part Number	: Z_CUSTOM
This Issue	: 12/10/2006	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: UPDATE PAPERWORK
First Issue	: N/A	Project Number	: N/A
Previous Run	: 00015	Drawing Revision	: N/A
	Type : OVERHEAD	Material	: N/A
Written By	: _____	Due Date	: 19/10/2006
Checked & Approved By	: _____	Qty:	1 Um: Each
Comment	: _____		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 REMOVE KITS FROM STOCK
 D412-702-011

0 D412-702-013 3X

4 D412-702-021 B26830 B25853 1X

6 D412-702-023 B25765 2X B26074 3X

2 D412-702-033 1X B27935 ✓

ADD NEW PAPERWORK DSI 9354 REV.A

Rec'd 10/20

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 RETURN TO STK

Rec'd 10/20

3.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

2
06/10/26

Job Completion



U Do. W. 26

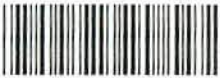
Date: Tuesday, 5/16/2006 12:35:25 PM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D412-702
Job Number	: 27154		
Estimate Number	: 10804		
P.O. Number	: N/A	Part Number	: Z_CUSTOM
This Issue	: 5/16/2006 S.O. No. : N/A	Drawing Number	: UPDATE PAPERWORK
Prsht Rev.	: NC	Project Number	: NA
First Issue	: N/A Type : N/A	Drawing Revision	: N/A
Previous Run	: 00015	Material	: N/A
Written By	: SEE ABOVE USER & DATE	Due Date	: 5/23/2006 Qty: 1 Um: Each
Checked & Approved By	: [Signature]		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 ADD NEW PAPER WORK TO KITS IN STOCK
 STC SH04-7 ISSUE 3

D412-702-021 ~~no stock~~ B25853
 D412-702-023 ~~2x B25765 / 3x B26074~~
 D412-702-025 ~~1x B25765~~ / 1x B25444 / 1x B25764
 D412-702-033 1x B26022

C206105116

2.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL
 INSPECT LEVEL 21

D 06105117

Job Completion



h 060517

ECN #782

Date: Thursday, 28/09/2006 2:25:22 PM
User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D412-702	
Job Number : 28754		
Estimate Number : 10804		
P.O. Number : <i>N/A</i>	Part Number : Z_CUSTOM	<i>ECN 850 Attached</i>
This Issue : 28/09/2006 S.O. No. : <i>N/A</i>	Drawing Number : UPDATE PER DSI 9351A	
Prsht Rev. : NC	Project Number : <i>N/A</i>	
First Issue : <i>N/A</i> Type : OVERHEAD	Drawing Revision : <i>N/A</i>	
Previous Run : 00015	Material : <i>N/A</i>	
Written By : _____	Due Date : 05/10/2006	Qty: 20 Um: Each
Checked & Approved By : <i>[Signature]</i>		
Comment : _____		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

REMOVE KITS FROM STOCK:

1 D412-702-011 B *PAS 1200/2A*

D412-702-013 B

D412-702-015 B

D412-702-017 B

4 D412-702-021 B *B26553 3x B25553*5 D412-702-023 B *25765 2x B26017 3x*✓ D412-702-025 B *26075 2x B25444 1x B25766 1x B27249 2x (1)*D412-702-027 B *Q*~~D412-702-031 B~~*035 B 26201 v (1)*~~D412-702-033 B~~*PC 4/10/05*

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

ADD TO KITS IN STOCK

NEW PAPERWORK

DSI 9351-A

PC 4/10/05